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Docket No.: WMH-0738

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Box 1450, Alexandria, VA 22313-1450.

Date: June 16, 2005

UNITED STATES IN THE PATENT AND TRADEMARK OFFICE

Applic. No.

10/532,181

Applicant

Christian Pfau et al.

Filed

April 21, 2005

Title

Method of Fastening a Tool in a Tool Chuck

Art Unit

to be assigned

Examiner

to be assigned

Docket No.

WMH-0738

Customer No.:

24131

LETTER

Hon. Commissioner for Patents

Sir:

Enclosed please find a copy of the English translation of the International Preliminary Examination Report for the above-identified application. Please enter it into the file.

Respectfully)submitted

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Date: June 16, 2005

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PATENT COOPERATION TREATY



NOTIFICATION OF TRANSMITTAL OF COPIES OF TRANSLATION OF THE INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Rule 72.2)

From the INTERIONAL BUREAU

To:

HEYERHOFF, Markus

Patent- und Rechtsanwaltskanzlei Daub

Goldbacher Strasse 60

88662 Überlingententanwaltskanzlei & Rechtsanwaltskanzlei

ALLEMAGNE

Saldbroher Straße 60 88682 Über Engen

Tel: 0 75 51 / 93 89 94 - Fax: 0 75 51 / 93 89 96

02.06.05

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IMPORTANT NOTIFICATION

International application No. PCT/EP2003/011593

ZO 738 WO

Date of mailing (day/month/year)

Applicant's or agent's file reference

26 May 2005 (26.05.2005)

International filing date (day/month/year) 20 October 2003 (20.10.2003)

Applicant

E. ZOLLER GMBH & CO. KG et al

1. Transmittal of the translation to the applicant.

The International Bureau transmits herewith a copy of the English translation made by the International Bureau of the international preliminary examination report established by the International Preliminary Examining Authority.

2. Transmittal of the copy of the translation to the elected Offices.

The International Bureau notifies the applicant that copies of that translation have been transmitted to the following elected Offices requiring such translation:

AZ, CA, CH, CN, CO, GH, KG, KP, KR, MK, MZ, RU, TM

The following elected Offices, having waived the requirement for such a transmittal at this time, will receive copies of that translation from the International Bureau only upon their request:

AE, AG, AL, AM, AP, AT, AU, BA, BB, BG, BR, BY, BZ, CR, CU, CZ, DE, DK, DM, DZ, EA, EC, EE, EP, ES, FI, GB, GD, GE, GM, HR, HU, ID, IL, IN, IS, JP, KE, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MN, MW, MX, NO, NZ, OA, OM, PH, PL, PT, RO, SC, SD, SE, SG, SK, SL, TJ, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

3. Reminder regarding translation into (one of) the official language(s) of the elected Office(s).

The applicant is reminded that, where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report.

It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned (Rule 74.1). See Volume II of the PCT Applicant's Guide for further details.

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

Yolaine Cussac

Facsimile No.+41 22 740 14 35

Facsimile No.+41 22 338 70 80

Form PCT/IB/338 (July 1996)

Translation





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference ZO 738 WO FOR FURTHER ACTION See Notification of Transmittal of Internation Preliminary Examination Report (Form PCT/IPEA/41)					
International application No.	International filing date	(day/month/year)	Priority date (day/month/year)		
PCT/EP2003/011593	20 October 2003	(20.10.2003)	21 October 2002 (21.10.2002)		
International Patent Classification (IPC) or r B23Q 17/22, G05B 19/401, G01		IPC			
Applicant	E. ZOLLER GME	BH & CO. KG			
This international preliminary exammed and is transmitted to the applicant a This REPORT consists of a total of	eccording to Article 36.	•	national Preliminary Examining Authority		
This report is also accompar amended and are the basis for 70.16 and Section 607 of the	or this report and/or sheets	containing rectification	on, claims and/or drawings which have been ations made before this Authority (see Rule		
These annexes consist of a t	otal of <u>5</u> sh	eets.			
3. This report contains indications rel	ating to the following item	os:			
I Basis of the report	I Basis of the report				
II Priority					
III Non-establishment	of opinion with regard to	novelty, inventive s	tep and industrial applicability		
IV Lack of unity of invention					
Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
VI Certain documents cited					
VII Certain defects in the international application					
VIII Certain observations on the international application					
Date of submission of the demand		Date of completion	of this report		
19 March 2004 (19.0	3.2004)	10 December 2004 (10.12.2004)			
Name and mailing address of the IPEA/E	P	Authorized officer			
Facsimile No.		Telephone No.			



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

national application No.

PCT/EP2003/011593

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	pages	, as amended (together with any statement under Article 19
	pages	, filed with the demand
	pages	1-23 , filed with the letter of 11 October 2004 (11.10.2004)
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3. Wit pre	the lan the lan or 55.3 th regard liminary e contain filed to furnisl furnisl The s interns	aguage of a translation furnished for the purposes of international search (under Rule 23.1(b)). Inguage of publication of the international application (under Rule 48.3(b)). Inguage of the translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/3). It to any nucleotide and/or amino acid sequence disclosed in the international application, the international examination was carried out on the basis of the sequence listing: Intend in the international application in written form. Intended in the international application in computer readable form. Intended subsequently to this Authority in written form. Intended subsequently to this Authority in computer readable form. Intended subsequently to this Authority in computer readable form. Intended subsequently to this Authority in computer readable form. Intended subsequently to this Authority in computer readable form. Intended subsequently to this Authority in computer readable form is identical to the written sequence listing has furnished. Intended the information recorded in computer readable form is identical to the written sequence listing has furnished.
in	This rebeyone	the description, pages the claims, Nos the drawings, sheets/fig eport has been established as if (some of) the amendments had not been made, since they have been considered to go d the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).** It sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to get as "originally filed" and are not annexed to this report since they do not contain amendments (Rule 70.16).

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

rnational application No.

PCT/EP2003/011593

III. N	III. Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
1. Ti	he q dusti	uestions whether the originally applicable have n	claimed invention apposed in r	pears to be novel, to ir respect of:	wolve an inventive	step (to be non obvious), or to be
		the entire internationa	al application.			
\triangleright	\subseteq	claims Nos.	8-23			
be	caus	e:				
		the said international	application, or the said	d claims Nos.		y examination (specify):
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		the claims, or said cla by the description tha	aims Nos. at no meaningful opini	on could be formed.		are so inadequately supported
\triangleright		no international searc	h report has been estal	blished for said claims N	Nos.	8-23
2. A r	mear	ningful international pr	reliminary examination	on cannot be carried ou	t due to the failure o	of the nucleotide and/or amino acid
560	Juen	ce using to comply wi	ith the standard provid	ded for in Annex C of the	e Administrative Inst	ructions:
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INTERNATIONAL PRESIMINARY EXAMINATION REPORT

ν.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability
	citations and explanations supporting such statement

Statement			•
Novelty (N)	Claims	2-5, 7	YES
	Claims	1, 6	NO
Inventive step (IS)	Claims	2	YES
	Claims	1, 3-7	NO
Industrial applicability (IA)	Claims	1-7	YES
•	Claims		NO

2. Citations and explanations

1) Cited documents

D1 WO-02/18093-A

D2 EP-1103338-A

Subsequently published documents (PCT Rule 64.3):

D3 WO-03/106105-A Priority date: 18.06.2002

Filing date: 18.06.2003

Publication date: 24.12.2003

D4 EP-1 310 323-A Priority date: 17.05.2002

Filing date: 11.11.2002

Publication date: 14.05.2003

2) Novelty

The current application does not meet the requirements of PCT Article 33(1) because the subject matter of claims 1 and 6 lacks novelty (PCT Article 33(2)).

Document D1 discloses (see page 10, lines 4 to 12; page 17, line 15 to page 18, line 17) a method as

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

per the preamble of claim 1, the tool being positioned based on the determined actual position of an upper end of the tool (see page 18, lines 9 to 12).

The subject matter of claim 1 thus lacks novelty.

The applicant should note that the current claim 1 does not rule out the possibility of referring to the tool length when proceeding from the actual position of the tool (see also page 11, lines 17 and 18 of the current application).

D1 also discloses the method as per claim 6 (see page 19, lines 1 to 9).

3) Inventive step

The method as per claims 3 to 5 and 7 does not involve an inventive step.

Claim 3: it is obvious to a person skilled in the art to hold the tool during the shrink-fitting and measuring procedures using the same tool holder, in order to automate the process (see, for example, D2, \$11).

Claim 4: the additional features in this claim are common method features and are known, for example, from D2 (see figure 1 and \$11-13).

<u>Claim 5</u>: the use of a tool magazine for storing tools using the same tool chuck is a common procedure for managing tools in a manufacturing workshop.

INTERNATIONAL PROLIMINARY EXAMINATION REPORT

hational application No.
PCT/EP 03/11593

Claim 7: the use of a data carrier on the tool chuck for storing or recording the position of a tool is a conventional measure.

4) Invention

The subject matter of claim 2 is novel and inventive.

The prior art does not disclose monitoring of the actual position of the tool during insertion.

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